

Архангельск (8182)77-90-72	Иваново (4932)77-34-06	Магнитогорск (3519)55-03-13	Пермь (342)205-81-47	Сургут (3462)77-98-35
Астана (7172)727-132	Ижевск (3412)26-03-58	Москва (495)268-04-70	Ростов-на-Дону (863)308-18-15	Тверь (4822)63-31-35
Астрахань (8512)99-46-04	Казань (843)206-01-48	Мурманск (8152)59-64-93	Рязань (4912)46-61-64	Томск (3822)98-41-53
Барнаул (3852)73-04-60	Калининград (4012)72-03-81	Набережные Челны (8552)20-53-41	Самара (846)206-03-16	Тула (4872)74-02-29
Белгород (4722)40-23-64	Калуга (4842)92-23-67	Нижний Новгород (831)429-08-12	Санкт-Петербург (812)309-46-40	Тюмень (3452)66-21-18
Брянск (4832)59-03-52	Кемерово (3842)65-04-62	Новокузнецк (3843)20-46-81	Саратов (845)249-38-78	Ульяновск (8422)24-23-59
Владивосток (423)249-28-31	Киров (8332)68-02-04	Новосибирск (383)227-86-73	Севастополь (8692)22-31-93	Уфа (347)229-48-12
Волгоград (844)278-03-48	Краснодар (861)203-40-90	Омск (3812)21-46-40	Симферополь (3652)67-13-56	Хабаровск (4212)92-98-04
Вологда (8172)26-41-59	Красноярск (391)204-63-61	Орел (4862)44-53-42	Смоленск (4812)29-41-54	Челябинск (351)202-03-61
Воронеж (473)204-51-73	Курск (4712)77-13-04	Оренбург (3532)37-68-04	Сочи (862)225-72-31	Череповец (8202)49-02-64
Екатеринбург (343)384-55-89	Липецк (4742)52-20-81	Пенза (8412)22-31-16	Ставрополь (8652)20-65-13	Ярославль (4852)69-52-93
	Киргизия (996)312-96-26-47	Казахстан (772)734-952-31	Таджикистан (992)427-82-92-69	

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FEATURES

- Investment Cast Body Contruction
- 2 Pieces Body Design
- ISO 5211 Mounting Flange
- Blow-Out-Proof Stem Design
- Available for Pneumatic or Electric Actuator
- NACE MR0175 is available upon request
- Other Super Alloy materials for highly corrosive medium are available upon request

STANDARD

- | | |
|--------------------|------------------------------|
| • Design | ASME/ANSI B16.34 / API 608 |
| • Mounting Flange | ISO 5211 |
| • Face to Face | ASME/ANSI B16.10 Class 300 |
| • Flange Dimension | ASME/ANSI B16.5 Class 300 RF |
| • Material | ASTM |
| • Pressure Testing | API 598 |

CERTIFICATE

- | | |
|------------------------|---|
| • Fire Safe | API 607 6 th Edition / ISO 10497 Certified |
| • Fugitive Emission | TA-LUFT |
| • Quality Assurance | ISO 9001 |
| • Material Certificate | EN 10204-3.1 MTR |
| • CE Approval | PED 97/23/EC Module H |
| • Canadian Certificate | CRN |

MATERIAL

NO.	PART NAME	MATERIAL (more options available)
1	BODY	ASTM A890/995 Gr.CE3MN
4	BALL	ASTM A890/995 Gr.CE3MN
5	STEM	S32750
9	END CAP	ASTM A890/995 Gr.CE3MN
11	BODY SEAL	GRAPHITE+SS316 (SPIRAL WOUND)
12	SEAT	RTFE.(15%G.F.)
13	THRUST WASHER	PTFE.
13-1	THRUST WASHER (for 2-1/2" ~ 12" only)	PTFE.
14	STEM PACKING	PTFE.
14-1	STEM PACKING	PTFE.
15	GLAND	SS304
19	HANDLE	SS304(1/2"~2")、FCD45(2-1/2"~4")、SC15(5"~12")
21	HANDLE COVER	PLASTIC
22	STEM NUT (for 1/2" ~ 2" only)	SS304
24	HANDLE NUT (for 1/2" ~ 2" only)	SS304
28	LOCKING DEVICE	SS304
29	BELLEVILLE WASHER (for 1/2" ~ 2" only)	SS301
30	TAB WASHER (for 1/2" ~ 2" only)	SS304
33	STOP PIN (for 1/2" ~ 2" only)	SS304
35	BODY BOLT	ASTM A193 Gr.B8
37	BOLT NUT	ASTM A194 Gr.8
41	SNAP RING (for 2-1/2" ~ 12" only)	NICKEL PLATED CARBON STEEL
42	GLAND BOLT (for 2-1/2" ~ 12" only)	SS304
47	GLAND FLANGE (for 2-1/2" ~ 12" only)	ASTM A351 Gr.CF8
50	HANDLE ADAPTER (for 2-1/2" ~ 12" only)	ASTM A216 Gr.WCB
56	STEM BEARING (for 2-1/2" ~ 12" only)	PTFE.
90	PIN SEAT (for 10" ~ 12" only)	RTFE.
91	PIN PACKING (for 10" ~ 12" only)	RTFE.
92	SUPPORT PIN (for 10" ~ 12" only)	S32750
93	SUPPORT NUT (for 10" ~ 12" only)	

SUPER DUPLEX 2507

MD-82
 ANSI Class 300
 2-PC Flanged Ball Valves

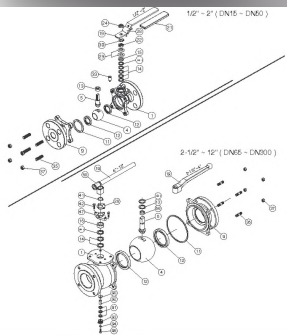


API 607 6th Edition
 ISO 10497
 Fugitive Emission
 Full Bore
 ISO 5211 Mounting
 2 Piece Body Design

AVAILABLE MATERIAL

- ALLOY 20
- HASTELLOY® C-276
- DUPLEX 2205
- DUPLEX 2507
- MONEL®
- SS904L

EXPLOSION DRAWING



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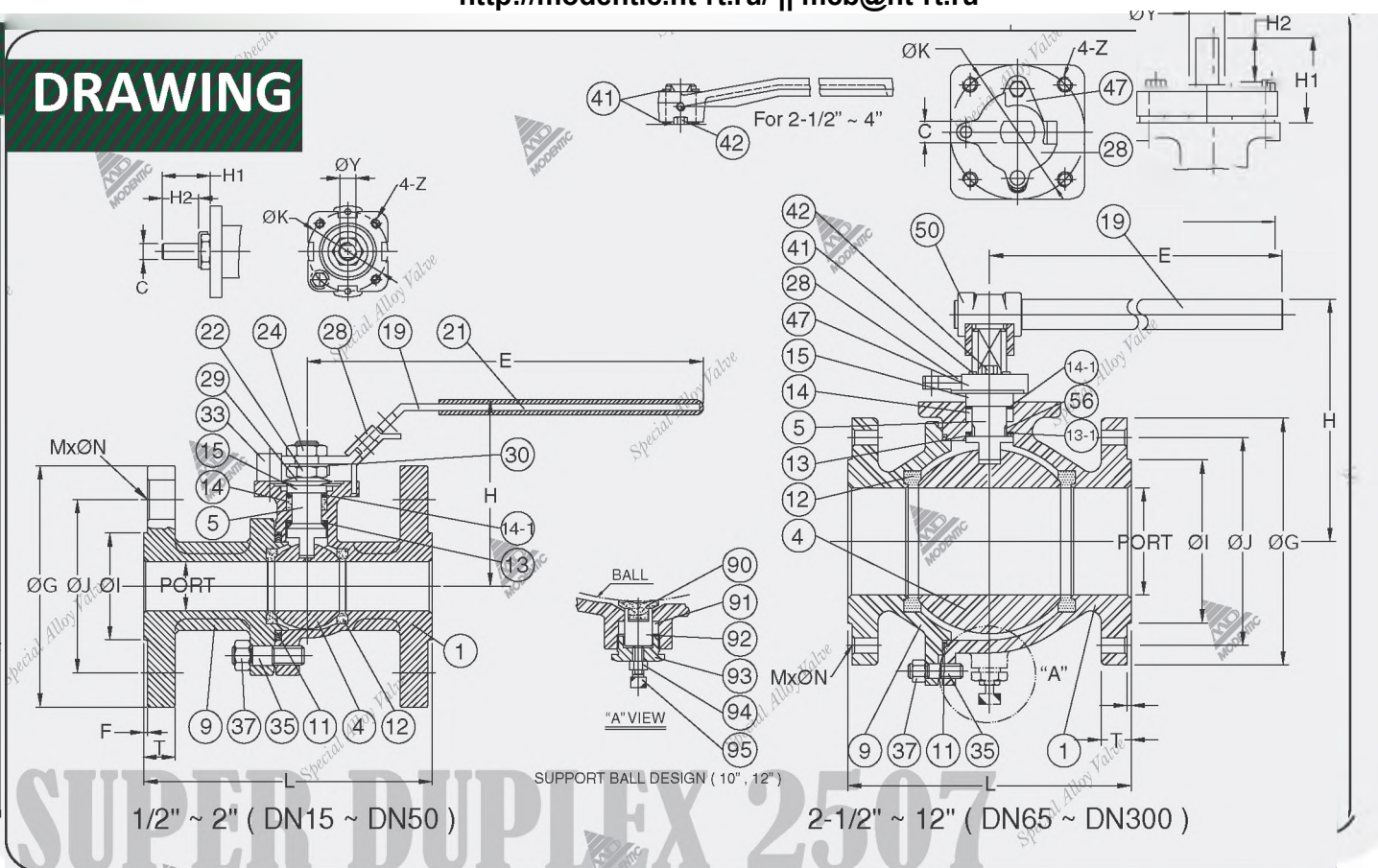
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DRAWING



DIMENSION

SIZE	PORT	L	E	H	H1	H2	C	ØY	ØG	ØJ	ØI	I	E	MxØN	ØK	Z	UNIT : MM
DN15	1/2"	15.0	140	165	66	14	8.0	6.35	9.3	95	66.5	35.0	14.3	1.6	4xØ16	42/F04	M5x0.8P
DN20	3/4"	20.0	152	165	74	14	8.0	6.35	9.3	117	82.5	43.0	15.9	1.6	4xØ19	42/F04	M5x0.8P
DN25	1"	25.0	165	200	87	19	11.0	8.0	10.9	124	89.0	51.0	17.5	1.6	4xØ19	50/F05	M6x1.0P
DN32	1-1/4"	32.0	178	200	92	19	11.0	8.0	10.9	133	98.5	64.0	19.1	1.6	4xØ19	50/F05	M6x1.0P
DN40	1-1/2"	38.0	190	250	105	23	14.0	9.5	15.7	156	114.5	73.0	20.7	1.6	4xØ22	70/F07	M8x1.25P
DN50	2"	50.0	216	265	115	23	14.0	9.5	15.7	165	127.0	92.0	22.3	1.6	8xØ19	70/F07	M8x1.25P
DN65	2-1/2"	65.0	241	390	158	78	44.5	17.0	28.0	190	149.0	105.0	25.4	1.6	8xØ22	102/F10	M10x1.5P
DN80	3"	80.0	283	390	166	78	44.5	17.0	28.0	210	168.0	127.0	28.6	1.6	8xØ22	102/F10	M10x1.5P
DN100	4"	100.0	305	390	183	78	44.5	17.0	28.0	254	200.0	157.0	31.8	1.6	8xØ22	102/F10	M10x1.5P
DN150	6"	150.0	403	650	285	91	42.0	26.0	43.5	318	270.0	216.0	36.6	1.6	12xØ22	125/F12	M12x1.75P
DN200	8"	200.0	502	950	323	91	42.0	26.0	43.5	381	330.0	270.0	41.3	1.6	12xØ25	125/F12	M12x1.75P
DN250	10"	250.0	568	1100	368	98	54.0	35.0	55.0	444	387.5	324.0	47.7	1.6	16xØ29	140/F14	M16x2.0P
DN300	12"	300.0	648	1100	408	98	54.0	35.0	55.0	521	451.0	381.0	50.8	1.6	16xØ32	140/F14	M16x2.0P

SIZE	PORT	L	E	H	H1	H2	C	ØY	ØG	ØJ	ØI	I	E	MxØN	ØK	Z	UNIT : INCH
DN15	1/2"	0.59	5.51	6.50	2.60	0.55	0.31	0.25	0.37	3.74	2.62	1.38	0.56	0.06	4xØ0.63	1.65/F04	M5x0.8P
DN20	3/4"	0.79	5.98	6.50	2.91	0.55	0.31	0.25	0.37	4.61	3.25	1.69	0.63	0.06	4xØ0.75	1.65/F04	M5x0.8P
DN25	1"	0.98	6.50	7.87	3.43	0.75	0.43	0.31	0.43	4.88	3.50	2.01	0.69	0.06	4xØ0.75	1.97/F05	M6x1.0P
DN32	1-1/4"	1.26	7.01	7.87	3.62	0.75	0.43	0.31	0.43	5.24	3.88	2.52	0.75	0.06	4xØ0.75	1.97/F05	M6x1.0P
DN40	1-1/2"	1.50	7.48	9.84	4.13	0.91	0.55	0.37	0.62	6.14	4.51	2.87	0.81	0.06	4xØ0.87	2.76/F07	M8x1.25P
DN50	2"	1.97	8.50	10.43	4.53	0.91	0.55	0.37	0.62	6.50	5.00	3.62	0.88	0.06	8xØ0.75	2.76/F07	M8x1.25P
DN65	2-1/2"	2.56	9.49	15.35	6.22	3.07	1.75	0.67	1.10	7.48	5.87	4.13	1.00	0.06	8xØ0.87	4.02/F10	M10x1.5P
DN80	3"	3.15	11.14	15.35	6.54	3.07	1.75	0.67	1.10	8.27	6.61	5.00	1.13	0.06	8xØ0.87	4.02/F10	M10x1.5P
DN100	4"	3.94	12.01	15.35	7.20	3.07	1.75	0.67	1.10	10.00	7.87	6.18	1.25	0.06	8xØ0.87	4.02/F10	M10x1.5P
DN150	6"	5.91	15.87	25.59	11.22	3.58	1.65	1.02	1.71	12.52	10.63	8.50	1.44	0.06	12xØ0.87	4.92/F12	M12x1.75P
DN200	8"	7.87	19.76	37.40	12.72	3.58	1.65	1.02	1.71	15.00	12.99	10.63	1.63	0.06	12xØ0.98	4.92/F12	M12x1.75P
DN250	10"	9.84	22.36	43.31	14.49	3.86	2.13	1.38	2.17	17.48	15.26	12.76	1.88	0.06	16xØ1.14	5.51/F14	M16x2.0P